In compliance with:

**CEN ISO 13849-1:2015**
Safety of machinery, safety related parts of control systems Part 1: general principles of design

**MTTFd KSE Series**

**B10d** rating based on the calculated assumptions below is:

\[ = 2,500,000 \text{ cycles} \]

Calculation data assumptions (CEN ISO 13849-1:2015, Annex C):

\[ \equiv \text{Performance Level e (CEN ISO 13849-1, Table 2)} \]
\[ \equiv \text{Safety Integrity Level 3 (CEN ISO 13849-1, Table 3)} \]
\[ \equiv \text{MTTFd denotation HIGH (CEN ISO 13849-1, Table 4)} \]

\[ t_{cycle}, \text{mean time between two successive cycles} \]
\[ = 3600 \text{ seconds (1 cycle per hour)} \]

\[ h_{op}, \text{mean operation in hours per day} \]
\[ = 1 \text{ shift x 8 hours.} \]

\[ d_{op}, \text{mean operation in days per year} \]
\[ = 220 \text{ days.} \]

\[ N_{op} = (d_{op} \times h_{op} \times 3600) / t_{cycle} \]
\[ = 1760 \text{ mean annual operations} \]

\[ B10d \text{ no. cycles until 10% of components fail dangerously} \]
\[ = 2,500,000 \text{ cycles} \]

\[ \lambda d = (0.1 \times N_{op}) / (B10d \times 220 \times 8) \]
\[ = 4.00 \times 10^{-8} \text{ per operating hour} \]

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